

CHAPTER 12 BAR-CODE READER

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## 12.1 General

A bar code is a code which uses combinations of bars of varying thicknesses, designed to be read by an optical wand, and provides an effective means as a consumer product information code in inventory control, etc. (The current BASIC version of the HX-20 does not support the input/output of bar codes.)

This chapter describes the methods of inputting bar codes and printing them out using MX-80 series printers. (These functions will become available only with the external BASIC.)

## 12.2 Input/Output Ports related to the bar-code reader

Input/output ports related to the bar-code reader are shown in Table 1 below.

Table 1 Input/Output Ports Related to the Bar-Code Reader

MCU	Port	Direction	Function
Master MCU	P20	Input	Bar-code input signals (1: Mark (black), 0: Space (white))
Slave MCU	P35	Output	Bar-code reader power supply (0: On, 1: Off)
	P41	Output	Always 0



Fig. 12-1 Bar Codes

When bar codes are to be scanned with a bar-code reader, each bar (black) is input as binary "1" (mark) and a blank (white) between bars is input as binary "0" (space) to the P20 of the master MCU. A code is input by measuring the time duration of the black and white elements of the code.

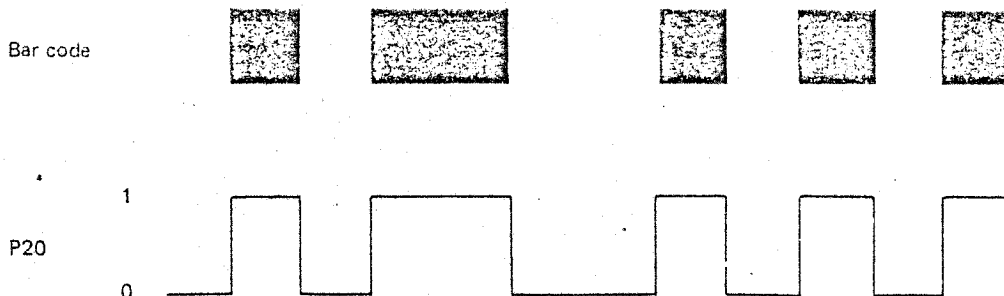


Fig. 12-2 Bar Code Scanned and Input Signal

### 12.3 Procedure for Data Input

#### 12.3.1 Turning On the Power supply of the bar-code reader.

Before inputting data to the bar-code reader, its power supply must be turned on as follows:

```
SNSCOM EQU $FF19
LDA A #$03 * Opens the special command mask of
              the slave MCU.

JSR SNSCOM
LDA A #$AA
JSR SNSCOM
LDA A #$08 * Turns off the P35 of the slave MCU.
JSR SNSCOM
LDA A #$00 * (Turns off the bit 5 at address 0006H.)
JSR SNSCOM
LDA A #$6
JSR SNSCOM
LDA A #$DF
JSR SNSCOM * Special command of slave MCU
LDA A #$04 * Closes the special command masks.
JSR SNSCOM
```

#### 12.3.2 Data input

Data must be input only after the power supply of the bar-code reader has been turned On. Data input is accomplished by measuring the time duration of the binary 1 or binary 0 at the P20 of the master MCU as follows:

Here, it is assumed that the initial state of P20 is binary 1 (black).

##### (1) Time measurement of the binary 1 (black) state

- (a) Set the bit 1 of TCSR to "0" (by specifying as a change of the input from "1" to "0"). ("AIM #\$FD, TCSR").
- (b) Wait until the bit 7 of TCSR becomes "1" (indicating that the edge detection has been completed). The period of FRC at this point is approximately 0.1 sec. In normal bar-code scanning, the thickness of any single bar in a bar code will not exceed this time interval of 0.1 sec. Time-out monitoring is performed by the OCR in the bar-code reader so that any bar exceeding 0.1 sec. in time duration may be detected as an error.

Data setting in the OCR is performed as follows:

```
LDD FRC * Sets the timing of the OCR interrupt
              at 0.1 sec.
STD OCR * 0.1 sec is judged.
LDA B TCSR * Clears the bit 6 (Output compare flag)
              of TCSR.
STA A OCR
```

Edge detection is performed as follows:

LOOP	LDA	A	TCSR	* When bit 7=1, it indicates that the edge detection has been completed.
	BMI		EDGE	
	BIT	A	#\$40	* Monitors the time-out condition.
	BEQ		LOOP	
	JMP		TIMOUT	* Executes the time-out processing.
EDGE	LDD		ICR	* (A, B) + Time duration of binary 1.
	SUBD		LSTTIM	
	LDX		ICR	* Stores the time when the edge is detected.
	STX		LSTTIM	
	.			
	.			
	.			
LSTTIM	RMB		2	

(2) Time measurement of the binary 0 (white) state

The time duration of binary 0 is measured by the same procedure as described above, except the bit 1 of TCSR is set to "1" (by specifying as a change of the input edge from "0" to "1").

12.3.3 Turning Off the power supply of the bar-code reader

Upon completion of the data input to the bar-code reader, the power supply of the bar-code reader must be turned off as follows:

SNSCOM	EQU		FFF19	
	LDA	A	#\$03	* Opens the special command mask of the slave MCU.
	JSR		SNSCOM	
	LDA	A	#\$AA	
	JSR		SNSCOM	
	LDA	A	#\$07	* Turns On the P35 of slave MCU.
	JSR		SNSCOM	
	LDA	A	#\$00	* (Turns ON the bit 5 at address 0006H).
	JSR		SNSCOM	
	LDA	A	#\$06	
	JSR		SNSCOM	
	LDA	A	#\$20	
	JSR		SNSCOM	
	LDA	A	#\$04	* Closes the special command mask of the slave MCU.
	JSR		SNSCOM	

#### 12.4 Printing Bar Codes with M-80 Series Printers

The method of printing bar codes is explained using the codes shown in Fig. 12-3 as an example. The codes in this figure are available in two types of bars differing in thickness or width and two types of blanks differing in width. Namely, a 0.3mm narrow bar and a 1.0mm wide bar and a 0.3mm narrow blank and 1.0mm wide blank. To print these bars at a height of 1.7cm with any MX-80 series printer, the following must be specified.

- (1) Paper feed pitch: 4/216 inch (specified with ESC, "3", 4)
- (2) Dot density : 960 dots/line (specified with ESC, "L, n<sub>1</sub>, n<sub>2</sub>)

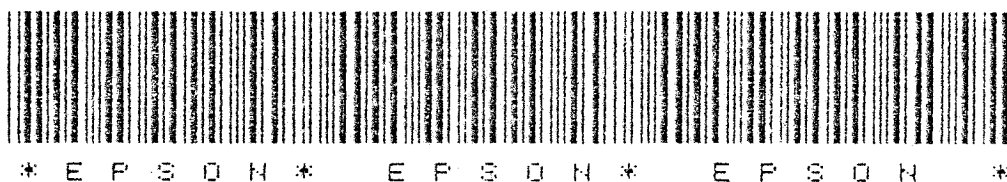


Fig. 12-3 Print Sample of Bar Codes with M<sup>X</sup>-80

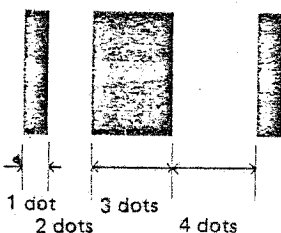


Fig. 12-4 Print Spacing with M<sup>X</sup>-80

The print spacing must be as shown in Fig. 12.4.

Narrow bar	1-dot space
Wide bar	3-dot space
Narrow blank	2-dot space
Wide blank	4-dot space

A sequence of 8 dots is printed 16 times to produce a 1.7cm long bar (see Fig. 12.5).

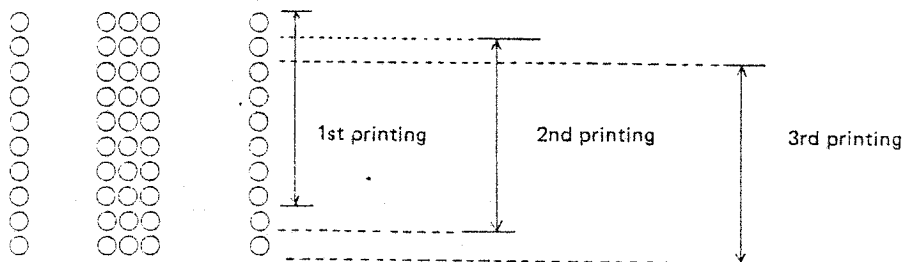


Fig. 12-5 Repetition of Graphic Printing



ERR SEQ LOC OBJECT PROGRAM BARCOD --- BARCODE READER READ SMPLE ---

```

00001          NAM      BARCOD
00002          OPT      PAGE=55
00003          TTL      --- BARCODE READER READ SMPLE ---
00004          * FILE NAME 'EXSD' BY KOIKE
00005          *
00006          *
00007          *      BARCODE READER DECODE PROGRAM
00008          *      CREATIVE DATE : 1982/09/30 --- VER 0.1
00009          *
00010          *
00011          *
00012          0003 A      PORT2 EQU      $3      * MAIN PORT2 ADDRESS
00013          0006 A      PORT3 EQU      $6      * SLAVE PORT3 ADDRESS
00014          0007 A      PORT4 EQU      $7      * SLAVE PORT4 ADDRESS
00015          0008 A      TCSR EQU      $8      * TIMER CONTROL STATUS REGISTER
00016          0009 A      FRC EQU      $9      * FREE RUNNING COUNTER
00017          0003 A      OCR EQU      $B      * OUTPUT COMPARE REGISTER
00018          0000 A      ICR EQU      $D      * INPUT CAPTURE REGISTER
00019          007C A      SIOSTS EQU     $7C      * SLAVE I/O STATUS
00020          007D A      MIOSTS EQU     $7D      * MAIN I/O STATUS
00021          0076 A      MINVAL EQU     118     * MINIMUM WIDTH VALUE
00022          C350 A      OVRVAL EQU     50000   * OVER FLOW VALUE
00023          *
00024          FF16 A      RV232C EQU     $FF16   * SLAVE RS232C RECOVERY
00025          FF19 A      SNSCOM EQU     $FF19   * SLAVE COMMUNICATION
00026          *
00027          05E2 A      HKLOAD EQU     $5E2    * HOOK LOAD ADDRESS FOR BARCODE
00028          063C A      HKABTD EQU     $63C    * HOOK ABORT ADDRESS FOR BARCODE
00029          0665 A      DCBTAD EQU     $665    * DCB POINTER FOR BARCODE
00030          068C A      ASCFLG EQU     $68C    * LOAD ASCII JUDGE FLAG
00031          068F A      OPTNTB EQU     $68F    * OPTION TABLE ADDRESS
00032          8433 A      ERROR EQU     $8433   * BASIC ERROR JUMP
00033          8C70 A      FCERR EQU     $8C70   * BASIC FC-ERROR JUMP
00034          A6D0 A      LODCNT EQU     $A6D0   * BASIC CONTINUE LOADING ADDRESS
00035          A9D8 A      ABTDD EQU     $A9D8   * BASIC ABORT ADDRESS
00036          *
00037          TTL      TEST MAIN
00038          *
00039          *
00040          *      TEST MAIN
00041          *
00042A 1700          ORG      $1700
00043          *
00044A 1700 86 01      A      LDA A      #S01
00045A 1702 87 173D   A      STA A      CHKDGT * CHECK DIGIT JUDGE FLAG
00046A 1705 86 01      A      LDA A      #S01
00047A 1707 87 173E   A      STA A      FULVER * FULL ASCII JUDGE FLAG
00048          *
00049A 170A 8D 18D3   A      JSR      PONBAR * POWER ON BARCODE WAND
00050          *
00051A 170D 86 02      A      MNST LDA A      #S2 * GATE OPEN
00052A 170F C6 07      A      LDA B      #PORT4
00053A 1711 8D 1CDD   A      JSR      SPWRIT
00054          *
00055A 1714 7F 17FC   A      CLR      ASCCNT
    
```

ERR	SEQ	LOC	OBJECT	PROGRAM	BARCOD	TEST	MAIN
	00056A	1717	7F 068C	A	CLR	ASCFLG	
	00057				*		
	00058A	171A	8D 1801	A	JSR	RECBAR	* RECOGNITION BARCODE
	00059				*		
	00060A	171D	87 1738	A	STA A	ANSWER	* ERROR CODE BUFFER
	00061A	1720	25 06 1728		BCS	MN10	
	00062A	1722	7F 1739	A	CLR	CARRY	* (C) BUFFER
	00063A	1725	7E 1730	A	JMP	MN20	
	00064				*		
	00065A	1728	86 FF	A	MN10	LDA A	#SFF
	00066A	172A	87 1739	A	STA A	CARRY	
	00067A	172D	7E 1735	A	JMP	MNED	
	00068				*		
	00069A	1730	86 1738	A	MN20	LDA A	ANSWER
	00070A	1733	27 08 170D		SEQ	MNST	
	00071				*		
	00072A	1735	7E 1735	A	MNED	JMP	* ERROR END
	00073				*		
	00074A	1738	0001	A	ANSWER	RMB	1
	00075A	1739	0001	A	CARRY	RMB	1
	00076				*		
	00077				TTL	WORK AREA	
	00078				*		
	00079				*		
	00080				*		
	00081				*		
	00082A	173A	0001	A	BAR	RMB	1 * BAR BIT PATTERN
	00083A	173B	0001	A	SPACE	RMB	1 * SPACE BIT PATTERN
	00084A	173C	0001	A	DIRECF	RMB	1 * SCAN DIRECTION FLAG
	00085A	173D	0001	A	CHKDGT	RMB	1 * CHECK DIGIT FLAG
	00086A	173E	0001	A	FULVER	RMB	1 * FULL ASCII VERSION JUDGE FLAG
	00087A	173F	0001	A	CHRJDG	RMB	1 * INPUT ROUTINE FIRST JUDGE FLAG
	00088A	1740	0002	A	TIMOVG	RMB	2 * TIMER OVER FLOW COUNTER
	00089A	1742	0002	A	TIMCT1	RMB	2 * TIMER FIRST COUNTER
	00090A	1744	0002	A	TIMCT2	RMB	2 * TIMER END COUNTER
	00091A	1746	0002	A	TIMCNT	RMB	2 * TIMER COUNTER
	00092A	1748	0002	A	TIMSTC	RMB	2 *
	00093A	174A	0002	A	STRIMG	RMB	2 * START MARGIN
	00094A	174C	0002	A	SUMCHK	RMB	2 * CHECK DIGIT SUM
	00095A	174E	0002	A	ZNKBZC	RMB	2 * LAST BAR ZERO COUNTER VALUE
	00096A	1750	0002	A	ZNKSOC	RMB	2 * LAST BAR ONE COUNTER VALUE
	00097A	1752	0002	A	THRSB	RMB	2 * BAR 1 OR 0 THRESH LEVEL
	00098A	1754	0002	A	ZNKSZC	RMB	2 * LAST SPACE ZERO COUNTER VALUE
	00099A	1756	0002	A	ZNKSOC	RMB	2 * LAST SPACE ONE COUNTER VALUE
	00100A	1758	0002	A	THRSB	RMB	2 * SPACE 1 OR 0 THRESH LEVEL
	00101A	175A	0001	A	ANSCTB	RMB	1 * BUFFER
	00102A	175B	0001	A	FULHNT	RMB	1 * FULL ASCII DOUBLE CHARACTER JUDGE
	00103A	175C	0001	A	ASCBF1	RMB	1 * DOUBLE CHARACTER FIRST BUFFER
	00104A	175D	0001	A	ASCBF2	RMB	1 * DOUBLE CHARACTER SECOND BUFFER
	00105A	175E	0001	A	BITCNT	RMB	1 * CHARACTER BIT COUNTER
	00106A	175F	0001	A	ERRBF	RMB	1 * ERROR CODE BUFFER
	00107A	1760	0001	A	ZNKOVF	RMB	1 * ZENKAI OVER FLOW
	00108A	1761	0002	A	SPWRBF	RMB	2 * SLAVE WRITE BUFFER
	00109A	1763	0002	A	ANSTBA	RMB	2 * PRE-ANSWER TABLE ADDRESS
	00110A	1765	0002	A	ANSADR	RMB	2 *



ERR	SEQ	LOC	OBJECT	PROGRAM	BARCOD	WORK AREA
	00111A	1767	0002	A	ANSASA RMB	2 * ANSWER TABLE ADDRESS
	00112A	1769	0002	A	FULTBA RMB	2 * FULL ASCII TABLE ADDRESS
	00113				*	
	00114A	1768	0048	A	ANSTBL RMB	72 * PRE-ANSWER TABLE
	00115A	17B3	0001	A	ANSCNT RMB	1 * PRE-ANSWER COUNTER
	00116				*	
	00117A	17B4	0048	A	ANSASC RMB	72 * ANSWER TABLE
	00118A	17FC	0001	A	ASCCNT RMB	1 * ANSWER COUNTER
	00119				*	
	00120A	17FD	00	A	FCB	0
	00121A	17FE	0001	A	STDIGT RMB	1 * START CHECK DIGIT
	00122A	17FF	00	A	FCB	0
	00123A	1800	0001	A	EDDIGT RMB	1 * END CHECK DIGIT
	00124				*	
	00125				*	
	00126					
	00127				TTL	RECOGNITION
	00128				*	
	00129				*	
	00130				FUNCTION :	RECOGNITION BARCODE
	00131				CALL :	JSR RECBAR
	00132				RETURN :	(A)= ERROR CODE
	00133					000: NORMAL
	00134					100: SCAN SPEED SLOWER
	00135					101: SCAN SPEED FASTER
	00136				X	102: SW BAD OPERATION -- VER 0.3
	00137				X	103: TIMER OVER FLOW -- VER 0.3
	00138					104: BUFFER OVER FLOW
	00139					105: NOT CODE 39
	00140					106: CHECK DIGIT ERROR
	00141					107: FULL ASCII CONVERSION ERROR
	00142				(C)=	BREAK STATUS.
	00143					0: NORMAL
	00144					1: BREAK
	00145				*	
	00146				*	
	00147A	1801	96 03	A	RECBAR LDA A	PORT2 * WAND PAPER ON ?
	00148A	1803	85 01	A	BIT A	#1
	00149A	1805	27 13 181A		BEQ	REC50
	00150				*	
	00151A	1807	78	A	FCB	\$78,\$80,\$7D * TIM #580 MIOSTS
		A 1808	30	A		
		A 1809	7D	A		
	00152A	180A	27 F5 1801		BEQ	RECBAR
	00153A	180C	0D		SEC	
	00154A	180D	20 01 1810		BRA	REC800
	00155				*	
	00156				*****	RETURN PROCESS *****
	00157				*	
	00158A	180F	0C		REC700 CLC	* (C) CLEAR
	00159				*	
	00160A	1810	86 00	A	REC800 LDA A	#0 * ANSWER COUNTER CLEAR
	00161A	1812	87 17FC	A	STA A	ASCCNT
	00162				*	
	00163A	1815	0E		CLI	* INTERRUPT ENABLE

ERR	SEQ	LOC	OBJECT	PROGRAM	BARCOD	RECOGNITION
	00164			*		
	00165A	1816	86 175F A	LDA A	ERR3F	* ERROR CODE
	00166			*		
	00167A	1819	39	REC900	RTS	* RETURN
	00168			*		
	00169			*****	MARGIN DETECT	*****
	00170			*		
	00171A	181A	78 A	REC50	FCB	\$7B,\$80,\$7D * TIM #S80 MIOSTS
		A 1818	30 A			
		A 181C	7D A			
	00172A	181D	27 03 1822	SEQ	REC60	
	00173A	181F	0D	SEC		
	00174A	1820	20 EE 131D	BRA	REC800	
	00175			*		
	00176A	1822	96 08 A	REC60	LDA A	TCSR * ICF CLEAR
	00177A	1824	DC 0D A	LDD	ICR	
	00178			*		
	00179A	1826	DC 09 A	LDD	FRC	* OVF CLEAR
	00180A	1828	FD 1742 A	STD	TIMCT1	
	00181			*		
	00182A	1828	C3 C350 A	ADDD	#OVRVAL	* OCF CLEAR
	00183A	182E	DD 08 A	STD	OCR	
	00184A	1830	96 08 A	LDA A	TCSR	
	00185A	1832	72 A	FCB	\$72,\$00,\$B	* OIM #S0,OCR
		A 1833	00 A			
		A 1834	08 A			
	00186			*		
	00187A	1835	72 A	FCB	\$72,\$02,\$08	* OIM #2 TCSR * IEDG=1
		A 1836	02 A			
		A 1837	08 A			
	00188			*		
	00189A	1838	BD 1AD3 A	JSR	TIMRED	* MARGIN READ
	00190			*		
	00191A	1838	25 02 183F	BCS	REC70	* OVER FLOW ?
	00192A	183D	20 1E 185D	BRA	REC90	
	00193			*		
	00194A	183F	96 08 A	REC70	LDA A	TCSR
	00195A	1841	2B 02 1845	BMI	REC80	* ICF ?
	00196A	1843	2D FA 183F	BRA	REC70	
	00197			*		
	00198A	1845	DC 0D A	REC80	LDD	ICR * START VALUE
	00199A	1847	FD 1742 A	STD	TIMCT1	
	00200A	184A	C3 C350 A	ADDD	#OVRVAL	* OVER FLOW COUNTER
	00201A	184D	DD 08 A	STD	OCR	
	00202			*		
	00203A	184F	96 08 A	LDA A	TCSR	* OCF CLEAR
	00204A	1851	72 A	FCB	\$72,\$00,\$08	* OIM #S00,OCR
		A 1852	00 A			
		A 1853	08 A			
	00205A	1854	71 A	FCB	\$71,\$FD,\$08	* AIM #SFD TCSR * IEDG=0
		A 1855	FD A			
		A 1856	08 A			
	00206			*		
	00207A	1857	CC FFFF A	REC85	LDD	#FFFF * OVER FLOW COUNTER SET
	00208A	185A	FD 1746 A	STD	TIMCNT	

ERR	SEQ	LOC	OBJECT	PROGRAM	BARCOD	RECOGNITION
	00209					
	00210A	185D	FC 1746	A	REC90 LDD	TIMCNT * MARGIN ENTRY
	00211A	186D	FD 174A	A	STD	STRTMG
	00212					
	00213A	1863	8D 1AD8	A	JSR	TIMRED * START BAR READ
	00214					
	00215A	1866	24 02 186A		BCC	REC110
	00216					
	00217A	1868	20 80 181A		REC100 BRA	REC50
	00218					
	00219A	186A	FC 1746	A	REC110 LDD	TIMCNT
	00220A	186D	83 0076	A	SUBD	#MINVAL * 118 SPEED OVER ?
	00221A	1870	25 A8 181A		BCS	REC50
	00222					
	00223A	1872	FC 174A	A	LDD	STRTMG * MARGIN CHECK
	00224A	1875	04		LSRD	* (MARGIN)/16>=(START BAR WIDTH)
	00225A	1876	04		LSRD	
	00226A	1877	04		LSRD	
	00227A	1878	04		LSRD	
	00228A	1879	83 1746	A	SUBD	TIMCNT
	00229A	187C	25 9C 181A		BCS	REC50
	00230					
	00231					
	00232					
	00233A	187E	FC 1746	A	LDD	TIMCNT * INITIAL VALUE ENTRY
	00234A	1881	FD 174E	A	STD	ZNK3ZC * INITIAL NARROW BAR
	00235A	1884	FD 1754	A	STD	ZNK5ZC *
	00236A	1887	05		ASLD	
	00237A	1888	FD 1750	A	STD	ZNK8OC * INITIAL WIDE VALUE ( X 2 )
	00238A	1888	FD 1756	A	STD	ZNK5OC *
	00239					
	00240A	188E	F3 1746	A	ADD	TIMCNT * THRESH LEVEL ENTRY ( X 1.5 )
	00241A	1891	04		LSRD	
	00242A	1892	FD 1752	A	STD	THRSHB * THRESH LEVEL
	00243A	1895	FD 1753	A	STD	THRSHS
	00244A	1898	36 FF	A	LDA A	#SFF * PRE-ANSWER COUNTER INITIAL
	00245A	189A	87 1783	A	STA A	ANSCT
	00246					
	00247A	189D	86 08	A	LDA A	#8 * REST 8 BIT OF START CODE
	00248A	189F	8D 1808	A	JSR	DTTOBT
	00249					
	00250A	18A2	27 02 18A6		BEG	REC120
	00251A	18A4	2D C2 1868		BRA	REC100
	00252					
	00253A	18A6	86 173A	A	REC120 LDA A	BAR * NORMAL DIRECTION CHECK
	00254A	18A9	81 06	A	CMP A	#6
	00255A	18AB	26 0C 1859		BNE	REC130
	00256A	18AD	86 173B	A	LDA A	SPACE
	00257A	18B0	81 03	A	CMP A	#8
	00258A	18B2	26 34 1868		BNE	REC100 * NOT START CODE
	00259A	18B4	7F 173C	A	CLR	DIRECF * L TO R DIRECTION SET
	00260A	18B7	2D 0E 18C7		BRA	REC140
	00261					
	00262A	18B9	81 0C	A	REC130 CMP A	#5C * REVERSE DIRECTION CHECK
	00263A	18BB	25 A3 1868		BNE	REC100 * NOT START CODE

ERR	SEQ	LOC	OBJECT	PROGRAM	BARCOD	RECOGNITION
	00264A	185D	B6 173B	A	LDA A	SPACE
	00265A	18C0	81 01	A	CMP A	#1
	00266A	18C2	26 A4 1868		BNE	REC100
	00267A	18C4	B7 173C	A	STA A	DIRECF * R TO L DIRECTION SET
	00268				*	
	00269A	18C7	7B	A	REC140	FCB \$7B,\$80,\$7D * TIM #580 MIOSTS * BREAK C
		A 18C8	30	A		
		A 18C9	7D	A		
	00270A	18CA	27 04 18D0		SEQ	REC150
	00271A	18CC	0D		SEC	
	00272A	18CD	7E 1810	A	JMP	REC800
	00273				*	
	00274				*****	DATA READ - IN *****
	00275				*	
	00276A	1800	0F		REC150	SEI * INTERRUPT MASK DISABLE
	00277				*	
	00278A	1801	CC 0000	A	LDD	#0
	00279A	1804	FD 174C	A	STD	SUMCHK * CHECK DIGIT SUM AREA CLEAR
	00280A	1807	36 FF	A	LDA A	#5FF
	00281A	1809	B7 17FE	A	STA A	STDIGT * START DIGIT INITIA
	00282A	180C	CE 1768	A	LDX	#ANSTBL * PRE-ANSWER TABLE ADDRESS
	00283A	180F	FF 1763	A	STX	ANST3A
	00284				*	
	00285A	18E2	8D 1AD8	A	REC160	JSR TIMRED * CHARACTER GAP READ
	00286				*	
	00287A	18E5	24 08 18EF		BCC	REC170 * OVER FLOW ?
	00288A	18E7	36 34	A	LDA A	#100 * SCAN SPEED SLOWER
	00289A	18E9	B7 175F	A	STA A	ERRBF
	00290A	18EC	7E 180F	A	JMP	REC700
	00291				*	
	00292A	18EF	86 09	A	REC170	LDA A #9 * 1 CHARACTER DATA BIT CONVERT
	00293A	18F1	3D 180B	A	JSR	DTT08T
	00294				*	
	00295A	18F4	B7 175F	A	STA A	ERRBF
	00296A	18F7	27 03 18FC		BEG	REC175
	00297A	18F9	7E 180F	A	JMP	REC700
	00298				*	
	00299A	18FC	B6 1783	A	REC175	LDA A ANSCNT * BUFFER OVER CHECK
	00300A	18FF	31 49	A	CMP A	#73
	00301A	1901	25 08 190B		BCS	REC180
	00302A	1903	86 68	A	LDA A	#104 * BUFFER OVER FLOW ERROR
	00303A	1905	B7 175F	A	STA A	ERRBF
	00304A	1908	7E 180F	A	JMP	REC700
	00305				*	
	00306				*****	BIT TO ASCII CODE CONVERT *****
	00307				*	
	00308A	190B	CE 1C5E	A	REC180	LDX #SPCTBL * SPACE TABLE
	00309A	190E	F6 1738	A	LDA B	SPACE * (X)=(X)+(SPACE)X4
	00310A	1911	58		ASL B	
	00311A	1912	58		ASL B	
	00312A	1913	3A		ABX	
	00313				*	
	00314A	1914	B6 173C	A	LDA A	DIRECF * DIRECTION L TO R ?
	00315A	1917	27 02 191B		SEQ	REC190
	00316A	1919	08		INX	

ERR	SEQ	LOC	OBJECT	PROGRAM	BARCOD	RECOGNITION
	00317A	191A	08		INX	
	00318			*		
	00319A	1918	EC 00	A	REC190 LDD	,X * SPACE TABLE DATA
	00320A	191D	27 03	192A	BEQ	REC200
	00321A	191F	28 36	1957	BMI	REC280 * SPECIAL CHARACTER
	00322A	1921	18	A	FCB	\$18 * XGDY * (D) TO (X)
	00323A	1922	F6 173A	A	LDA B	BAR
	00324A	1925	3A		ABX	* (X)=(X)+(BAR)
	00325A	1926	A6 00	A	LDA A	,X * BAR TABLE DATA
	00326A	1928	26 08	1932	BNE	REC210
	00327			*		
	00328A	192A	86 69	A	REC200 LDA A	#105 * NOT CODE 39 ERROR
	00329A	192C	37 175F	A	STA A	ERR3F
	00330A	192F	7E 180F	A	JMP	REC700
	00331			*		
	00332			*	*****	CHECK DIGIT CALCULATE *****
	00333			*		
	00334A	1932	16		REC210 TAB	* (A) TO (B)
	00335A	1933	C1 41	A	CMP B	#341 * ALPHA ?
	00336A	1935	24 1C	1953	BCC	REC250
	00337A	1937	C1 30	A	CMP B	#330 * NUMERIC ?
	00338A	1939	24 14	194F	BCC	REC240
	00339A	193B	C1 20	A	CMP B	#320 * SP ?
	00340A	193D	26 04	1943	BNE	REC220
	00341A	193F	C6 26	A	LDA B	#38 * SP DIGIT
	00342A	1941	2C 18	195E	BRA	REC290
	00343			*		
	00344A	1943	C1 2D	A	REC220 CMP B	#32D * - ?
	00345A	1945	26 04	1948	BNE	REC230
	00346A	1947	C6 24	A	LDA B	#36 * - DIGIT
	00347A	1949	20 13	195E	BRA	REC290
	00348			*		
	00349A	194B	C6 25	A	REC230 LDA B	#37 * . DIGIT
	00350A	194D	20 0F	195E	BRA	REC290
	00351			*		
	00352A	194F	C0 30	A	REC240 SUB B	#330 * 0-9 DIGIT
	00353A	1951	20 0B	195E	BRA	REC290
	00354			*		
	00355A	1953	C0 37	A	REC250 SUB B	#337 * A-Z DIGIT
	00356A	1955	20 07	195E	BRA	REC290
	00357			*		
	00358A	1957	84 7F	A	REC230 AND A	#37F * SPECIAL CHARACTER
	00359A	1959	7D 173A	A	TST	BAR
	00360A	195C	26 CC	192A	BNE	REC200 * NOT CODE 39 ERROR
	00361			*		
	00362A	195E	81 2A	A	REC290 CMP A	#32A * END CODE (*) ?
	00363A	1960	27 1E	1980	BEQ	REC310
	00364			*		
	00365A	1962	FE 1763	A	LDX	ANSTBA
	00366A	1965	A7 00	A	STA A	,X * ANSWER ASCII ENTRY
	00367A	1967	08		INX	
	00368A	1968	FF 1763	A	STX	ANSTBA * NEXT ADDRESS SAVE
	00369A	196B	FE 174C	A	LDX	SUMCHK * CHECK DIGIT SUM
	00370A	196E	3A		ASX	
	00371A	196F	FF 174C	A	STX	SUMCHK

ERR	SEQ	LOC	OBJECT	PROGRAM	BARCOD	RECOGNITION
	00372					*
	00373A	1972	B6 17FE A		LDA A	STDIGT * START DIGIT ?
	00374A	1975	2A 03 197A		SPL	REC300
	00375A	1977	F7 17FE A		STA B	STDIGT
	00376					*
	00377A	197A	F7 1200 A	REC300	STA B	EDDIGT * NEW DIGIT ENTRY
	00378A	197D	7E 18E2 A		JMP	REC160
	00379					*
	00380					***** DATA ARRANGEMENT AND CONVERSION *****
	00381					*
	00382A	1980	7A 1783 A	REC310	DEC	ANSCNT * LAST (*) SUN COUNTER DECREMENT
	00383					*
	00384A	1983	0E		CLI	* INTERRUPT ENABLE
	00385					*
	00386A	1984	B6 173D A		LDA A	CHKDGT
	00387A	1987	27 32 198B		BEQ	REC340
	00388					*
	00389A	1989	7A 1783 A		DEC	ANSCNT * CHECK DIGIT SUN COUNTER DECREMENT
	00390A	198C	B6 173C A		LDA A	DIRECF * DIRECTION CHECK
	00391A	198F	26 0B 199C		BNE	REC320
	00392					*
	00393A	1991	FC 174C A		LDD	SUMCHK * L TO R DIRECTION
	00394A	1994	B3 17FF A		SUBD	EDDIGT-1 * CHECK SUM
	00395A	1997	FD 174C A		STD	SUMCHK
	00396A	199A	20 0F 19A8		BRA	REC330
	00397					*
	00398A	199C	FC 174C A	REC320	LDD	SUMCHK * R TO L DIRECTION
	00399A	199F	B3 17FD A		SUBD	STDIGT-1 * CHECK SUM
	00400A	19A2	FD 174C A		STD	SUMCHK
	00401A	19A5	B6 17FE A		LDA A	STDIGT * LAST DIGIT SHITEI
	00402A	19A8	B7 1800 A		STA A	EDDIGT
	00403					*
	00404A	19AB	BD 18C1 A	REC330	JSR	DGTAL * CHECK DIGIT CALCULATE
	00405					*
	00406A	19AE	B1 1800 A		CMP A	EDDIGT * DIGIT OK ?
	00407A	19B1	27 0B 198E		BEQ	REC340
	00408					*
	00409A	19B3	B6 6A A		LDA A	#106 * CHECK DIGIT ERROR
	00410A	19B5	B7 179F A		STA A	ERRBF
	00411A	19B8	7E 180F A		JMP	REC700
	00412					*
	00413					***** ANSWER ASCII REARRANGEMENT *****
	00414					*
	00415A	19B8	CE 1768 A	REC340	LDX	#ANSTBL * PRE-ANSWER TABLE
	00416A	19BE	CC 1784 A		LDD	#ANSASC * ANSWER TABLE
	00417A	19C1	FD 1767 A		STD	ANSASA
	00418					*
	00419A	19C4	B6 173C A		LDA A	DIRECF * DIRECTION FLAG
	00420A	19C7	27 0B 19D4		BEQ	REC360
	00421A	19C9	F6 1783 A		LDA B	ANSCNT * R TO L DIRECTION
	00422A	19CC	B6 173D A		LDA A	CHKDGT
	00423A	19CF	26 02 19D3		BNE	REC350
	00424A	19D1	CD 01 A		SUB B	#1 * NONE CHECK DIGIT
	00425					*
	00426A	19D3	3A	REC350	ABX	* TOP DATA ADDRESS

ERR	SEQ	LOC	OBJECT	PROGRAM	BARCODE	RECOGNITION
	00427					
	00428A	19D4	FF 1763	A	REC360 STX	ANSTBA * SOURCE ADDRESS
	00429A	19D7	86 17B3	A	LDA A	ANSCNT
	00430A	19DA	87 175A	A	STA A	ANSCTB * TRANSFER COUNTER
	00431					
	00432A	19D0	86 175A	A	REC370 LDA A	ANSCTB
	00433A	19E0	27 28 1A0A		BEQ	REC400
	00434					
	00435A	19E2	FE 1763	A	LDX	ANSTBA * SOURCE ADDRESS
	00436A	19E5	A6 00	A	LDA A	,X
	00437A	19E7	FE 1767	A	LDX	ANSASA * DESTINATION ADDRESS
	00438A	19EA	A7 00	A	STA A	,X
	00439A	19EC	08		INX	
	00440A	19ED	FF 1767	A	STX	ANSASA
	00441					
	00442A	19F0	86 173C	A	LDA A	DIRECF
	00443A	19F3	26 09 19FE		BNE	REC380
	00444A	19F5	FE 1763	A	LDX	ANSTBA * L TO R DIRECTION
	00445A	19F8	08		INX	* NEXT ADDRESS
	00446A	19F9	FF 1763	A	STX	ANSTBA
	00447A	19FC	20 07 1A05		BRA	REC390
	00448					
	00449A	19FE	FE 1763	A	REC380 LDX	ANSTBA * R TO L DIRECTION
	00450A	1A01	09		DEX	* NEXT ADDRESS
	00451A	1A02	FF 1763	A	STX	ANSTBA
	00452					
	00453A	1A05	7A 175A	A	REC390 DEC	ANSCTB
	00454A	1A08	20 03 19DD		BRA	REC370
	00455					
	00456A	1A0A	86 173E	A	REC400 LDA A	FULVER
	00457A	1A0D	26 19 1A28		BNE	REC500
	00458					
	00459					
	00460					
	00461A	1A0F	86 1783	A	LDA A	ANSCNT * PRE-ANSWER COUNTER
	00462A	1A12	87 17FC	A	STA A	ASCCNT * ANSWER COUNTER
	00463					
	00464A	1A15	8D 13A9	A	REC410 JSR	BEEP0K * OK BEEP
	00465					
	00466A	1A18	24 06 1A20		BCC	REC420
	00467A	1A1A	7F 175F	A	CLR	ERRBF * BREAK
	00468A	1A1D	7E 1810	A	JMP	REC800
	00469					
	00470A	1A20	7F 173F	A	REC420 CLR	CHRJDG * NORMAL END
	00471A	1A23	4F		CLR A	* (A) CLEAR
	00472A	1A24	0C		CLC	* (C) CLEAR
	00473A	1A25	7E 1819	A	JMP	REC900
	00474					
	00475					
	00476					
	00477A	1A28	CE 1784	A	REC500 LDX	#ANSASC
	00478A	1A28	FF 1765	A	STX	ANSADR * SOURCE ADDRESS
	00479A	1A2E	FF 1767	A	STX	ANSASA * DESTINATION ADDRESS
	00480A	1A31	7F 1758	A	CLR	FULHNT
	00481A	1A34	7F 17FC	A	CLR	ASCCNT * ANSWER COUNTER CLEAR

ERR	SEQ	LOC	OBJECT	PROGRAM	BARCOD	RECOGNITION
	00482					*
	00483A	1A37	86 1783	A	RECS10 LDA A	ANSCNT
	00484A	1A3A	81 00	A	CMP A	#0
	00485A	1A3C	2F D7 1A15		BLE	REC410 * END
	00486					*
	00487A	1A3E	7A 1783	A	DEC	ANSCNT * SOURCE COUNTER DECREMENT
	00488A	1A41	86 1758	A	LDA A	FULHNT * DOUBLE CHARACTER JUDGE
	00489A	1A44	27 08 1A4E		BEQ	RECS20
	00490A	1A46	86 175D	A	LDA A	ASCBF2 * SPECIAL CODE ( S,+./.% )
	00491A	1A49	87 175C	A	STA A	ASCBF1
	00492A	1A4C	20 0C 1A5A		BRA	RECS30
	00493					*
	00494A	1A4E	FE 1765	A	RECS20 LDX	ANSADR * SOURCE ADDRESS
	00495A	1A51	A6 00	A	LDA A	,X
	00496A	1A53	87 175C	A	STA A	ASCBF1
	00497A	1A56	08		INX	
	00498A	1A57	FF 1765	A	STX	ANSADR
	00499					*
	00500A	1A5A	81 24	A	RECS30 CMP A	#524 * 5
	00501A	1A5C	26 08 1A66		BNE	RECS40
	00502A	1A5E	CE 1D9E	A	LDX	#FULASC
	00503A	1A61	FF 1769	A	STX	FULTBA
	00504A	1A64	20 27 1A8D		BRA	RECS80
	00505					*
	00506A	1A66	81 2F	A	RECS40 CMP A	#52F * /
	00507A	1A68	26 08 1A72		BNE	RECS50
	00508A	1A6A	CE 1D88	A	LDX	#FULASC+26
	00509A	1A6D	FF 1769	A	STX	FULTBA
	00510A	1A70	20 18 1A8D		BRA	RECS80
	00511					*
	00512A	1A72	81 28	A	RECS50 CMP A	#528 * +
	00513A	1A74	26 08 1A7E		BNE	RECS60
	00514A	1A76	CE 1DD2	A	LDX	#FULASC+52
	00515A	1A79	FF 1769	A	STX	FULTBA
	00516A	1A7C	20 0F 1A8D		BRA	RECS80
	00517					*
	00518A	1A7E	81 25	A	RECS60 CMP A	#525 * %
	00519A	1A80	27 05 1A87		BEQ	RECS70
	00520A	1A82	7F 1753	A	CLR	FULHNT
	00521A	1A85	2C 3F 1AC6		BRA	REC610
	00522					*
	00523A	1A87	CE 1DEC	A	RECS70 LDX	#FULASC+78 * %
	00524A	1A8A	FF 1769	A	STX	FULTBA
	00525					*
	00526A	1A8D	86 1783	A	RECS80 LDA A	ANSCNT * SOURCE DATA END CHECK
	00527A	1A90	81 00	A	CMP A	#0
	00528A	1A92	2F 32 1AC6		BLE	REC610 * END DATA ENTRY
	00529					*
	00530A	1A94	FE 1765	A	LDX	ANSADR * NEXT DATA PRE-READ
	00531A	1A97	A6 00	A	LDA A	,X
	00532A	1A99	87 175D	A	STA A	ASCBF2
	00533A	1A9C	08		INX	
	00534A	1A9D	FF 1765	A	STX	ANSADR * NEXT SOURCE ADDRESS
	00535					*
	00536A	1AA0	81 41	A	CMP A	#541 * ALPHA ?



SEQ	LOC	OBJECT	PROGRAM	BARCOD	RECOGNITION
00537A	1AA2	25 1D 1AC1		BCS	REC600
00538			*		
00539A	1AA4	80 41 A		SUB A	#S41
00540A	1AA6	16		TAB	
00541A	1AA7	7F 175B A		CLR	FULHNT
00542A	1AAA	FE 1769 A		LDX	FULTBA
00543A	1AAD	3A		ABX	* DATA ADDRESS
00544			*		
00545A	1AAE	A6 00 A		LDA A	,X * CONVERSION DATA
00546A	1AB0	81 FF A		CMP A	#SFF
00547A	1AB2	26 08 1ABC		BNE	REC590
00548			*		
00549A	1AB4	86 68 A		LDA A	#107 * FULL ASCII ERROR
00550A	1AB6	87 175F A		STA A	ERRBF
00551A	1AB9	7E 180F A		JMP	REC700
00552			*		
00553A	1ABC	7A 1783 A	REC590	DEC	ANSCNT * SOURCE COUNTER DECREMENT
00554A	1ABF	20 08 1AC9		BRA	REC620
00555			*		
00556A	1AC1	86 01 A	REC600	LDA A	#1 * SINGLE DATA FLAG SET
00557A	1AC3	87 175B A		STA A	FULHNT
00558			*		
00559A	1AC6	86 175C A	REC610	LDA A	ASCBF1 * PRE-READ DATA
00560			*		
00561A	1AC9	FE 1767 A	REC620	LDX	ANSASA * FULL ASCII ENTRY
00562A	1ACC	A7 00 A		STA A	,X
00563A	1ACE	08		INX	* DESTINATION NEXT ADDRESS
00564A	1ACF	FF 1767 A		STX	ANSASA
00565A	1AD2	7C 17FC A		INC	ASCCNT * DESTINATION COUNTER RENEW
00566A	1AD5	7E 1A37 A		JMP	REC510
00567			*		
00568				TTL	SUBROUTIN
00569			*		
00570			*		
00571			*	FUNCTION :	BAR OR SPACE WIDTH TIMER VALUE READ
00572			*	CALL :	JSR TIMRED
00573			*	RETURN :	(C)= RETURN STATUS
00574			*		0: NORMAL
00575			*		1: OVER FLOW
00576			*		TIMCNT= TIMER VALUE
00577			*		
00578			*		
00579A	1AD8	96 08 A	TIMRED	LDA A	TCSR * TIMER CONTROL STATUS REGISTER
00580A	1ADA	85 40 A		BIT A	#S40 * OVER FLOW CHECK
00581A	1ADC	26 24 1B02		BNE	TIM100
00582A	1ADE	85 80 A		BIT A	#S80 * ICF CHECK
00583A	1AE0	27 F6 1AD8		BEQ	TIMRED
00584			*		
00585A	1AE2	DC 0D A		LDD	ICR * TIMER READ
00586A	1AE4	FD 1744 A		STD	TIMCT2
00587A	1AE7	83 1742 A		SUBD	TIMCT1
00588A	1AEA	FD 1746 A		STD	TIMCNT * TIMER VALUE ENTRY
00589			*		
00590A	1AED	FC 1744 A		LDD	TIMCT2 * START VALUE RENEW
00591A	1AF0	FD 1742 A		STD	TIMCT1

ERR	SEQ	LOC	OBJECT	PROGRAM	BARCOD	SUBROUTIN
	00592					*
	00593A	1AF3	C3 C350	A		ADDD #OVRVAL * OVER FLOW COUNTER SET
	00594A	1AF6	DD 0B	A		STD OCR
	00595A	1AF8	96 08	A		LDA A TCSR
	00596A	1AFA	72	A		FCB \$72,\$00,\$08 * OIM #500,OCR
		A 1AFB	00	A		
		A 1AFC	0B	A		
	00597					*
	00598A	1AFD	75	A		FCB \$75,\$02,\$08 * EIM #2 TCSR * EDGE CONVERT
		A 1AFE	02	A		
		A 1AFF	08	A		
	00599A	1800	0C			CLC * CARRY CLEAR
	00600					*
	00601A	1801	39			TIM900 RTS * RETURN
	00602					*
	00603A	1802	CC FFFF	A		TIM100 LDD #SFFFF * OVER FLOW
	00604A	1805	FD 1746	A		STD TIMCNT
	00605A	1808	0D			SEC * (C) SET
	00606A	1809	20 F6 1801			BRA TIM900
	00607					*
	00608					*
	00609					* FUNCTION : BAR DATA READ AND BIT CONVERT
	00610					* CALL : JSR DTT0BT
	00611					(A)= BIT NUMBER
	00612					* RETURN : (A)= RETURN STATUS
	00613					0: NORMAL
	00614					100: SCAN SPEED SLOWER
	00615					101: SCAN SPEED FASTER
	00616					* BAR = BAR BIT ANSWER
	00617					* SPACE = SPACE BIT ANSWER
	00618					*
	00619					*
	00620A	180B	87 175E	A		DTT0BT STA A BITCNT * BIT COUNTER
	00621A	180E	7F 173A	A		CLR BAR
	00622A	1811	7F 173B	A		CLR SPACE
	00623					*
	00624A	1814	86 175E	A		DTT10 LDA A BITCNT * BIT END CHECK
	00625A	1817	26 05 181E			BNE DTT20
	00626					*
	00627A	1819	7C 1783	A		INC ANSCNT * END ENTRY CHARACTER RENEW
	00628A	181C	4F			CLR A * NORMAL RETURN
	00629					*
	00630A	181D	39			DTT900 RTS * RETURN
	00631					*
	00632A	181E	86 175E	A		DTT20 LDA A BITCNT * BAR , SPACE CHECK
	00633A	1821	85 01	A		BIT A #S1
	00634A	1823	26 05 182A			BNE DTT30
	00635A	1825	73 1739	A		ASL SPACE * WHEN SPACE
	00636A	1828	20 03 182D			BRA DTT40
	00637					*
	00638A	182A	78 173A	A		DTT30 ASL BAR * WHEN BAR
	00639					*
	00640A	182D	8D 1AD8	A		DTT40 JSR TIMRED * WIDTH READ
	00641					*
	00642A	1830	24 04 1836			BCC DTT50

ERR	SEQ	LOC	OBJECT	PROGRAM	BARCOD	SUBROUTIN
	00643			*		
	00644A	1832	86 64 A		LDA A #100	* SCAN SPEED SLOWER ERROR
	00645A	1834	20 E7 181D		BRA DTT900	
	00646			*		
	00647A	1836	FC 1746 A	DTT50	LDD TIMCNT	
	00648A	1839	83 0076 A		SUBD #MINVAL	* 118 SPEED OVER CHECK
	00649A	183C	24 04 1842		BCC DTT60	
	00650			*		
	00651A	183E	86 65 A		LDA A #101	* SCAN SPEED FASTER
	00652A	1840	20 0B 181D		BRA DTT900	
	00653			*		
	00654A	1842	86 175E A	DTT60	LDA A BITCNT	
	00655A	1845	85 01 A		BIT A #51	* BAR OR SPACE CHECK
	00656A	1847	26 2E 1877		BNE DTT80	* BAR
	J0657			*		
	00658			*****	SPACE	*****
	00659			*		
	00660A	1849	FC 1746 A		LDD TIMCNT	
	00661A	184C	B3 1758 A		SUBD THRSHS	* COMPARE WITH SPACE THRESH
	00662A	184F	22 0F 1860		BHI DTT70	
	00663			*		
	00664A	1851	FC 1746 A		LDD TIMCNT	* WHEN SPACE 0
	00665A	1854	FD 1754 A		STD ZNKSZC	* LAST SPACE ZERO COUNTER ENTRY
	00666A	1857	F3 1756 A		ADDD ZNKSOC	
	00667A	185A	04		LSRD	* / 2
	00668A	185B	FD 1758 A		STD THRSHS	* NEW SPACE THRESH
	00669A	185E	20 43 18A3		BRA DTT110	
	00670			*		
	00671A	1860	FC 1746 A	DTT70	LDD TIMCNT	* WHEN SPACE 1
	00672A	1863	FD 1756 A		STD ZNKSOC	* LAST SPACE ONE COUNTER ENTRY
	00673A	1866	F3 1754 A		ADDD ZNKSZC	
	00674A	1869	04		LSRD	* / 2
	00675A	186A	FD 1758 A		STD THRSHS	* NEW SPACE THRESH
	00676			*		
	00677A	186D	86 1738 A		LDA A SPACE	* SPACE BIT SET
	00678A	1870	8A 01 A		ORA A #1	
	00679A	1872	87 1738 A		STA A SPACE	
	00680A	1875	20 2C 18A3		BRA DTT110	
	J0681			*		
	J0682			*****	BAR	*****
	00683			*		
	00684A	1877	FC 1746 A	DTT80	LDD TIMCNT	
	00685A	187A	B3 1752 A		SUBD THRSHB	* COMPARE WITH BAR THRESH
	00686A	187D	22 0F 188E		BHI DTT90	
	00687			*		
	00688A	187F	FC 1746 A		LDD TIMCNT	* WHEN BAR 0
	00689A	1882	FD 174E A		STD ZNKBZC	* LAST BAR ZERO COUNTER ENTRY
	00690A	1885	F3 1750 A		ADDD ZNKBOC	
	00691A	1888	04		LSRD	* / 2
	00692A	1889	FD 1752 A		STD THRSB	* NEW BAR THRESH
	00693A	188C	20 15 18A3		BRA DTT110	
	00694			*		
	00695A	188E	FC 1746 A	DTT90	LDD TIMCNT	* WHEN BAR 1
	00696A	1891	FD 1750 A		STD ZNKBOC	* LAST BAR ONE COUNTER ENTRY
	00697A	1894	F3 174E A		ADDD ZNKBZC	

ERR	SEQ	LOC	OBJECT	PROGRAM	BARCOD	SUBROUTIN
	00698A	1897	04		LSRD	* / 2
	00699A	1898	FD 1752	A	STD	THRSHB * NEW BAR THRESH
	00700				*	
	00701A	1898	B6 173A	A	LDA A	BAR * BAR BIT SET
	00702A	189E	3A 01	A	ORA A	#1
	00703A	18A0	B7 173A	A	STA A	BAR
	00704				*	
	00705A	18A3	7A 175E	A	DTT110	DEC BITCNT
	00706A	18A6	7E 1814	A	JMP	DTT10
	00707				*	
	00708				*	
	00709				*	FUNCTION : OK BEEP ON
	00710				*	CALL : JSR BEEPOK
	00711				*	RETURN : (C)= BREAK STATUS
	00712				*	0: NORMAL
	00713				*	1: BREAK
	00714				*	
	00715				*	
	00716A	18A9	BD 1C53	A	BEEPOK	JSR SRWINT * SLAVE SUPER VISOR MASK OPEN
	00717				*	
	00718A	18AC	86 30	A	LDA A	#30 * SLAVE BEEP COMMAND
	00719A	18AE	BD FF19	A	JSR	SNSCOM
	00720				*	
	00721A	18B1	86 1C	A	LDA A	#31C * SOUND LEVEL
	00722A	18B3	BD FF19	A	JSR	SNSCOM
	00723				*	
	00724A	18B6	86 01	A	LDA A	#31 * SOUND LENGTH
	00725A	18B8	BD FF19	A	JSR	SNSCOM
	00726				*	
	00727A	18B8	25 03 18C0		SCS	BEP900
	00728A	18BD	BD FF16	A	JSR	RV232C * SLAVE COMMUNICATION INITIAL
	00729				*	
	00730A	18C0	39		BEP900	RTS
	00731				*	
	00732				*	
	00733				*	FUNCTION : CHECK DIGIT CALCULATE
	00734				*	CALL : JSR DGTCAL
	00735				*	SUMCHK,+1=CHECK DIGIT SUM AREA
	00736				*	RETURN : (A)= CHECK DIGIT
	00737				*	
	00738				*	
	00739A	18C1	FC 174C	A	DGTCAL	LDD SUMCHK * SUM CHECK
	00740A	18C4	83 0023	A	SUBD	#43
	00741A	18C7	25 05 18CE		BCS	DGT10
	00742				*	
	00743A	18C9	FD 174C	A	STD	SUMCHK
	00744A	18CC	20 F3 18C1		BRA	DGTCAL
	00745				*	
	00746A	18CE	C3 0028	A	DGT10	ADDD #43
	00747A	18D1	17		TBA	* REST (B) TO (A)
	00748A	18D2	39		RTS	
	00749				*	
	00750				*	TTL I/O SUBROUTINE
	00751				*	
	00752				*	

ERR	SEQ	LOC	OBJECT	PROGRAM	BARCOD	I/O	SUBROUTINE
	00753						* FUNCTION : BARCODE WAND POWER ON
	00754						* CALL : JSR PONBAR
	00755						* RETURN : (C)= RETURN STATUS
	00756						* 0: NORMAL
	00757						* 1: BREAK
	00758						*
	00759						*
	00760A	18D3	86 20 A	PONBAR	LDA A #520		* BARCODE WAND POWER ON
	00761A	18D5	C6 06 A		LDA B #PORT3		
	00762A	18D7	BD 1C0D A		JSR SPWRIT		
	00763						*
	00764A	18DA	25 06 18E2		BCS PON900		* BREAK CHECK
	00765A	18DC	72 A		FCB \$72,\$40,\$7C		* OIM #540 SIOSTS * POWER ON STATUS
		A 18DD	40 A				
		A 18DE	7C A				
	00766						*
	00767A	18DF	8D FF16 A		JSR RV232C		* SLAVE RS232C RECOVERY
	00768						*
	00769A	18E2	39	PON900	RTS		* RETURN
	00770						*
	00771						*
	00772						* FUNCTION : BARCODE WAND POWER OFF
	00773						* CALL : (C)= RETURN STATUS
	00774						* 0: NORMAL
	00775						* 1: BREAK
	00776						*
	00777						*
	00778A	18E3	86 20 A	POFBAR	LDA A #520		* BARCODE WAND POWER OFF
	00779A	18E5	C6 06 A		LDA B #PORT3		
	00780A	18E7	CA 80 A		ORA B #580		
	00781A	18E9	BD 1C0D A		JSR SPWRIT		
	00782						*
	00783A	18EC	25 06 18F4		BCS POF900		* BREAK CHECK
	00784A	18EE	71 A		FCB \$71,\$BF,\$7C		* AIM #5BF SIOSTS * POWER ON STATUS
		A 18EF	BF A				
		A 18F0	7C A				
	00785						*
	00786A	18F1	8D FF16 A		JSR RV232C		* SLAVE RS232C RECOVERY
	0787						*
	00788A	18F4	39	POF900	RTS		* RETURN
	00789						*
	00790						*
	00791						* FUNCTION : SLAVE PORT READ
	00792						* CALL : JSR SPREAD
	00793						* (B)= PORT ADDRESS
	00794						* RETURN : (A)= READ DATA
	00795						* (C)= RETURN STATUS
	00796						* 0: NORMAL
	00797						* 1: BREAK
	00798						*
	00799						*
	00800A	18F5	8D 1C53 A	SPREAD	JSR SRWINT		* SLAVE COMMUNICATION INITIAL
	00801A	18F8	25 12 1C0C		BCS SPR900		* ERROR
	00802						*
	00803A	18FA	86 05 A		LDA A #5		* READ COMMAND

ERR	SEQ	LOC	OBJECT	PROGRAM	BARCOD	I/O	SUBROUTINE
	00804A	18FC	BD FF19	A		JSR	SNSCOM
	00805					*	
	00806A	18FF	4F			CLR A	
	00807A	1C00	BD FF19	A		JSR	SNSCOM * PORT ADDRESS (H)
	00808					*	
	00809A	1C03	17			TBA	
	00810A	1C04	BD FF19	A		JSR	SNSCOM * PORT ADDRESS (L)
	00811A	1C07	25 03 1C0C			BCS	SPR900 * ERROR
	00812					*	
	00813A	1C09	BD FF16	A		JSR	RV232C * SLAVE RS232C RECOVERY
	00814					*	
	00815A	1C0C	39			SPR900	RTS * RETURN
	00816					*	
	00817					*	
	00818					*	FUNCTION : SLAVE PORT DATA WRITE
	00819					*	CALL : JSR SPWRIT
	00820					*	(A)= OUTPUT DATA
	00821					*	(B)= PORT ADDRESS
	00822					*	RETURN : (C)= RETURN STATUS
	00823					*	0: NORMAL
	00824					*	1: BREAK
	00825					*	
	00826					*	
	00827A	1C0D	FD 1761	A		SPWRIT	STD SPWRBF * DATA SAVE
	00828A	1C10	C4 7F	A		AND B	#57F * PORT ADDRESS
	00829					*	
	00830A	1C12	BD 18F5	A		JSR	SPREAD * PORT STATUS READ
	00831A	1C15	25 38 1C52			BCS	SPW900 * ERROR
	00832A	1C17	36			PSH A	* DATA SAVE
	00833					*	
	00834A	1C18	B6 1762	A		LDA A	SPWRBF+1
	00835A	1C19	28 11 1C2E			BMI	SPWR10
	00836					*	
	00837A	1C1D	B6 1761	A		LDA A	SPWRBF * DATA RESET
	00838A	1C20	38 FF	A		EOR A	#5FF
	00839A	1C22	B7 1761	A		STA A	SPWRBF * DATA INVERT
	00840					*	
	00841A	1C25	32			PUL A	
	00842A	1C26	B4 1761	A		AND A	SPWRBF * OUT DATA
	00843A	1C29	B7 1761	A		STA A	SPWRBF
	00844A	1C2C	20 07 1C35			BRA	SPWR20
	00845					*	
	00846A	1C2E	32			SPWR10	PUL A * DATA SET
	00847A	1C2F	BA 1761	A		ORA A	SPWRBF * OUT DATA
	00848A	1C32	B7 1761	A		STA A	SPWRBF
	00849					*	
	00850A	1C35	BD 1C53	A		SPWR20	JSR SRWINT * SLAVE COMMUNICATION INITIAL
	00851A	1C38	25 18 1C52			BCS	SPW900 * ERROR
	00852					*	
	00853A	1C3A	36 06	A		LDA A	#6 * WRITE COMMAND
	00854A	1C3C	BD FF19	A		JSR	SNSCOM
	00855					*	
	00856A	1C3F	4F			CLR A	
	00857A	1C40	BD FF19	A		JSR	SNSCOM * PORT ADDRESS (H)
	00858					*	

ERR	SEQ	LOC	OBJECT	PROGRAM	BARCOD	I/O	SUBROUTINE
	00859A	1C43	17		TBA		* PORT ADDRESS (L)
	00860A	1C44	8D FF19	A	JSR	SNSCOM	
	00861				*		
	00862A	1C47	86 1761	A	LDA A	SPWR8F	* DATA OUTPUT
	00863A	1C4A	8D FF19	A	JSR	SNSCOM	
	00864A	1C4D	25 03 1C52		BCS	SPW900	* ERROR
	00865				*		
	00866A	1C4F	8D FF16	A	JSR	RV232C	* SLAVE RS232C RECOVERY
	00867				*		
	00868A	1C52	39		SPW900	RTS	* RETURN
	00869				*		
	00870				*		
	00871				*	FUNCTION :	SLAVE COMMUNICATION INITIAL
	00872				*	CALL :	JSR SRWINT
	00873				*	RETURN :	(C)= RETURN STATUS
	00874				*		0: NORMAL
	00875				*		1: BREAK
	00876				*		
	00877				*		
	00878A	1C53	86 03	A	SRWINT LDA A	#3	* SLAVE SUPER VISOR MASK OPEN
	00879A	1C55	8D FF19	A	JSR	SNSCOM	
	00880				*		
	00881A	1C58	86 AA	A	LDA A	#SAA	
	00882A	1C5A	8D FF19	A	JSR	SNSCOM	
	00883				*		
	00884A	1C5D	39		RTS		* RETURN
	00885				*		
	00886				TTL	SPACE TABLE	
	00887				*		
	00888				*****		
	00889				*		
	00890				*	SPACE TABLE	
	00891				*		
	00892				*****		
	00893				*		
	00894A	1C5E	0000	A	SPCTBL FDB	0,0	* 0000 ERROR
	A 1C60	0000	A				
	00895				*		
	00896A	1C62	1C9E	A	FDB	BARTBL	* 0001 L TO R
	00897A	1C64	1D7E	A	FDB	BARTBL+\$E0	* 1C00 R TO L
	00898				*		
	00899A	1C66	1CDE	A	FDB	BARTBL+\$40	* 0010 L TO R
	00900A	1C68	1D3E	A	FDB	BARTBL+\$A0	* 0100 R TO L
	00901				*		
	00902A	1C6A	0000	A	FDB	0,0	* 0011 ERROR
	A 1C6C	0000	A				
	00903				*		
	00904A	1C6E	1D1E	A	FDB	BARTBL+\$80	* 0100 L TO R
	00905A	1C70	1CFE	A	FDB	BARTBL+\$60	* 0010 R TO L
	00906				*		
	00907A	1C72	0000	A	FDB	0,0	* 0101 ERROR
	A 1C74	0000	A				
	00908				*		
	00909A	1C76	0000	A	FDB	0,0	* 0110 ERROR
	A 1C78	0000	A				

ERR	SEQ	LOC	OBJECT	PROGRAM	BARCOD	SPACE	TABLE
	00910						
	00911A	1C7A	A5 A		FCB \$A5	* 0111	L TO R % CODE
	00912A	1C7B	2A A		FCB \$2A	*	% DIGIT
	00913A	1C7C	A4 A		FCB \$A4	*	R TO L % CODE
	00914A	1C7D	27 A		FCB \$27	*	% DIGIT
	00915						
	00916A	1C7E	1D5E A		FDB \$ARTBL+\$C0	* 1000	L TO R
	00917A	1C80	1C8E A		FDB \$ARTBL+\$20	* 0001	R TO L
	00918						
	00919A	1C82	0000 A		FDB 0,0	* 1001	ERROR
		A 1C84	0000 A				
	00920						
	00921A	1C86	0000 A		FDB 0,0	* 1010	ERROR
		A 1C88	0000 A				
	00922						
	00923A	1C8A	AB A		FCB \$A3	* 1011	L TO R + CODE
	00924A	1C8B	29 A		FCB \$29	*	+ DIGIT
	00925A	1C8C	AF A		FCB \$AF	*	R TO L / CODE
	00926A	1C8D	28 A		FCB \$28	*	/ DIGIT
	00927						
	00928A	1C8E	0000 A		FDB 0,0	* 1100	ERROR
		A 1C90	0000 A				
	00929						
	00930A	1C92	AF A		FCB \$AF	* 1110	L TO R / CODE
	00931A	1C93	28 A		FCB \$28	*	/ DIGIT
	00932A	1C94	AB A		FCB \$AB	*	R TO L + CODE
	00933A	1C95	29 A		FCB \$29	*	+ DIGIT
	00934						
	00935A	1C96	A4 A		FCB \$A4	* 1110	L TO R % CODE
	00936A	1C97	27 A		FCB \$27	*	% DIGIT
	00937A	1C98	A5 A		FCB \$A5	*	R TO L % CODE
	00938A	1C99	2A A		FCB \$2A	*	% DIGIT
	00939						
	00940A	1C9A	0000 A		FDB 0,0	* 1111	ERROR
		A 1C9C	0000 A				
	00941						
	00942				TTL		BAR TABLE
	00943						
	00944						
	00945						
	00946						
	00947						
	00948						
	00949						
	00950A	1C9E	00 A		\$ARTBL FCB	0,0,0	* SPACE=0001 L TO R
		A 1C9F	00 A				
		A 1CA0	00 A				
	00951A	1CA1	51 A		FCB \$51	* Q	
	00952A	1CA2	00 A		FCB 0		
	00953A	1CA3	4E A		FCB \$4E	* N	
	00954A	1CA4	54 A		FCB \$54	* T	
	00955A	1CA5	00 A		FCB 0,0		
		A 1CA6	00 A				
	00956A	1CA7	4C A		FCB \$4C	* L	
	00957A	1CA8	53 A		FCB \$53	* S	



ERR	SEQ	LOC	OBJECT	PROGRAM	BARCOD	BAR	TABLE
	00958A	1CA9	00	A	FCB	0	
	00959A	1CAA	50	A	FCB	\$50	* P
	00960A	1CAB	00	A	FCB	0,0,0,0	
		A 1CAC	00	A			
		A 1CAD	00	A			
		A 1CAE	00	A			
	00961A	1CAF	48	A	FCB	\$48	* K
	00962A	1CB0	52	A	FCB	\$52	* R
	00963A	1CB1	00	A	FCB	0	
	00964A	1CB2	4F	A	FCB	\$4F	* O
	00965A	1CB3	00	A	FCB	0,0,0	
		A 1CB4	00	A			
		A 1CB5	00	A			
	00966A	1CB6	40	A	FCB	\$40	* M
	00967A	1CB7	00	A	FCB	0,0,0,0,0,0,0	
		A 1CB8	00	A			
		A 1CB9	00	A			
		A 1CBA	00	A			
		A 1CBB	00	A			
		A 1CBC	00	A			
		A 1CBD	00	A			
	00968				*		
	00969A	1CBE	00	A	FCB	0,0,0	* SPACE=0001 R TO L
		A 1CBF	00	A			
		A 1CC0	00	A			
	00970A	1CC1	40	A	FCB	\$40	* M
	00971A	1CC2	00	A	FCB	0	
	00972A	1CC3	4F	A	FCB	\$4F	* O
	00973A	1CC4	50	A	FCB	\$50	* P
	00974A	1CC5	00	A	FCB	0,0	
		A 1CC6	00	A			
	00975A	1CC7	52	A	FCB	\$52	* R
	00976A	1CC8	53	A	FCB	\$53	* S
	00977A	1CC9	00	A	FCB	0	
	00978A	1CCA	54	A	FCB	\$54	* T
	00979A	1CCB	00	A	FCB	0,0,0,0	
		A 1CCC	00	A			
		A 1CCD	00	A			
		A 1CCE	00	A			
	00980A	1CCF	48	A	FCB	\$48	* K
	00981A	1CD0	4C	A	FCB	\$4C	* L
	00982A	1CD1	00	A	FCB	0	
	00983A	1CD2	4E	A	FCB	\$4E	* N
	00984A	1CD3	00	A	FCB	0,0,0	
		A 1CD4	00	A			
		A 1CD5	00	A			
	00985A	1CD6	51	A	FCB	\$51	* Q
	00986A	1CD7	00	A	FCB	0,0,0,0,0,0,0	
		A 1CD8	00	A			
		A 1CD9	00	A			
		A 1CDA	00	A			
		A 1CDB	00	A			
		A 1CDC	00	A			
		A 1CDD	00	A			
	00987				*		

ERR	SEQ	LOC	OBJECT	PROGRAM	BARCOD	BAR	TABLE
	00988A	1CDE	00	A	FCB	0,0,0	* SPACE= 0010 L TO R
	A	1CDF	00	A			
	A	1CE0	00	A			
	00989A	1CE1	47	A	FCB	\$47	* G
	00990A	1CE2	00	A	FCB	0	
	00991A	1CE3	44	A	FCB	\$44	* D
	00992A	1CE4	4A	A	FCB	\$4A	* J
	00993A	1CE5	00	A	FCB	0,0	
	A	1CE6	00	A			
	00994A	1CE7	42	A	FCB	\$42	* B
	00995A	1CE8	49	A	FCB	\$49	* I
	00996A	1CE9	00	A	FCB	0	
	00997A	1CEA	46	A	FCB	\$46	* F
	00998A	1CEB	00	A	FCB	0,0,0,0	
	A	1CEC	00	A			
	A	1CED	00	A			
	A	1CEE	00	A			
	00999A	1CEF	41	A	FCB	\$41	* A
	01000A	1CF0	48	A	FCB	\$48	* H
	01001A	1CF1	00	A	FCB	0	
	01002A	1CF2	45	A	FCB	\$45	* E
	01003A	1CF3	00	A	FCB	0,0,0	
	A	1CF4	00	A			
	A	1CF5	00	A			
	01004A	1CF6	43	A	FCB	\$43	* C
	01005A	1CF7	00	A	FCB	0,0,0,0,0,0,0	
	A	1CF8	00	A			
	A	1CF9	00	A			
	A	1CFA	00	A			
	A	1CFB	00	A			
	A	1CFC	00	A			
	A	1CFD	00	A			
	01006						
	01007A	1CFE	00	A	FCB	0,0,0	* SPACE=0010 R TO L
	A	1CFF	00	A			
	A	1D00	00	A			
	01008A	1D01	43	A	FCB	\$43	* C
	01009A	1D02	00	A	FCB	0	
	01010A	1D03	45	A	FCB	\$45	* E
	01011A	1D04	46	A	FCB	\$46	* F
	01012A	1D05	00	A	FCB	0,0	
	A	1D06	00	A			
	01013A	1D07	48	A	FCB	\$48	* H
	01014A	1D08	49	A	FCB	\$49	* I
	01015A	1D09	00	A	FCB	0	
	01016A	1D0A	4A	A	FCB	\$4A	* J
	01017A	1D0B	00	A	FCB	0,0,0,0	
	A	1D0C	00	A			
	A	1D0D	00	A			
	A	1D0E	00	A			
	01018A	1D0F	41	A	FCB	\$41	* A
	01019A	1D10	42	A	FCB	\$42	* B
	01020A	1D11	00	A	FCB	0	
	01021A	1D12	44	A	FCB	\$44	* D
	01022A	1D13	00	A	FCB	0,0,0	

ERR	SEQ	LOC	OBJECT	PROGRAM	BARCOD	BAR	TABLE
		A 1D14	00	A			
		A 1D15	00	A			
	01023A	1D16	47	A	FCB	\$47	* G
	01024A	1D17	00	A	FCB	0,0,0,0,0,0,0	
		A 1D18	00	A			
		A 1D19	00	A			
		A 1D1A	00	A			
		A 1D1B	00	A			
		A 1D1C	00	A			
		A 1D1D	00	A			
	01025						
	01026A	1D1E	00	A	FCB	0,0,0	* SPACE=0100 L TO R
		A 1D1F	00	A			
		A 1D20	00	A			
	01027A	1D21	37	A	FCB	\$37	* 7
	01028A	1D22	00	A	FCB	0	
	01029A	1D23	34	A	FCB	\$34	* 4
	01030A	1D24	30	A	FCB	\$30	* 0
	01031A	1D25	00	A	FCB	0,0	
		A 1D26	00	A			
	01032A	1D27	32	A	FCB	\$32	* 2
	01033A	1D28	39	A	FCB	\$39	* 9
	01034A	1D29	00	A	FCB	0	
	01035A	1D2A	36	A	FCB	\$36	* 5
	01036A	1D2B	00	A	FCB	0,0,0,0	
		A 1D2C	00	A			
		A 1D2D	00	A			
		A 1D2E	00	A			
	01037A	1D2F	31	A	FCB	\$31	* 1
	01038A	1D30	38	A	FCB	\$38	* 8
	01039A	1D31	00	A	FCB	0	
	01040A	1D32	35	A	FCB	\$35	* 5
	01041A	1D33	00	A	FCB	0,0,0	
		A 1D34	00	A			
		A 1D35	00	A			
	01042A	1D36	33	A	FCB	\$33	* 3
	01043A	1D37	00	A	FCB	0,0,0,0,0,0,0	
		A 1D38	00	A			
		A 1D39	00	A			
		A 1D3A	00	A			
		A 1D3B	00	A			
		A 1D3C	00	A			
		A 1D3D	00	A			
	01044						
	01045A	1D3E	00	A	FCB	0,0,0	* SPACE= 0100 R TO L
		A 1D3F	00	A			
		A 1D40	00	A			
	01046A	1D41	33	A	FCB	\$33	* 3
	01047A	1D42	00	A	FCB	0	
	01048A	1D43	35	A	FCB	\$35	* 5
	01049A	1D44	36	A	FCB	\$36	* 6
	01050A	1D45	00	A	FCB	0,0	
		A 1D46	00	A			
	01051A	1D47	38	A	FCB	\$38	* 8
	01052A	1D48	39	A	FCB	\$39	* 9

ERR	SEQ	LOC	OBJECT	PROGRAM	BARCOD	BAR TABLE
	01053A	1D49	00	A	FCB	0
	01054A	1D4A	30	A	FCB	\$30 * 0
	01055A	1D4B	00	A	FCB	0,0,0,0
		A 1D4C	00	A		
		A 1D4D	00	A		
		A 1D4E	00	A		
	01056A	1D4F	31	A	FCB	\$31 * 1
	01057A	1D50	32	A	FCB	\$32 * 2
	01058A	1D51	00	A	FCB	0
	01059A	1D52	34	A	FCB	\$34 * 4
	01060A	1D53	00	A	FCB	0,0,0
		A 1D54	00	A		
		A 1D55	00	A		
	01061A	1D56	37	A	FCB	\$37 * 7
	01062A	1D57	00	A	FCB	0,0,0,0,0,0,0
		A 1D58	00	A		
		A 1D59	00	A		
		A 1D5A	00	A		
		A 1D5B	00	A		
		A 1D5C	00	A		
		A 1D5D	00	A		
	01063					
	01064A	1D5E	00	A	FCB	0,0,0 * SPACE=1000 L TO R
		A 1D5F	00	A		
		A 1D60	00	A		
	01065A	1D61	2D	A	FCB	\$2D * -
	01066A	1D62	00	A	FCB	0
	01067A	1D63	58	A	FCB	\$58 * X
	01068A	1D64	2A	A	FCB	\$2A * *
	01069A	1D65	00	A	FCB	0,0
		A 1D66	00	A		
	01070A	1D67	56	A	FCB	\$56 * V
	01071A	1D68	20	A	FCB	\$20 * SP
	01072A	1D69	00	A	FCB	0
	01073A	1D6A	5A	A	FCB	\$5A * Z
	01074A	1D6B	00	A	FCB	0,0,0,0
		A 1D6C	00	A		
		A 1D6D	00	A		
		A 1D6E	00	A		
	01075A	1D6F	55	A	FCB	\$55
	01076A	1D70	2E	A	FCB	\$2E * .
	01077A	1D71	00	A	FCB	0
	01078A	1D72	59	A	FCB	\$59 * Y
	01079A	1D73	00	A	FCB	0,0,0
		A 1D74	00	A		
		A 1D75	00	A		
	01080A	1D76	57	A	FCB	\$57 * W
	01081A	1D77	00	A	FCB	0,0,0,0,0,0,0
		A 1D78	00	A		
		A 1D79	00	A		
		A 1D7A	00	A		
		A 1D7B	00	A		
		A 1D7C	00	A		
		A 1D7D	00	A		
	01082					

ERR	SEQ	LOC	OBJECT	PROGRAM	BARCOD	BAR TABLE
	01083A	1D7E	00	A	FCB	0,0,0 * SPACE=1000 R TO L
		A 1D7F	00	A		
		A 1D80	00	A		
	01084A	1D81	57	A	FCB	\$57 * W
	01085A	1D82	00	A	FCB	0
	01086A	1D83	59	A	FCB	\$59 * Y
	01087A	1D84	5A	A	FCB	\$5A * Z
	01088A	1D85	00	A	FCB	0,0
		A 1D86	00	A		
	01089A	1D87	2E	A	FCB	\$2E * .
	01090A	1D88	20	A	FCB	\$20 * SP
	01091A	1D89	00	A	FCB	0
	01092A	1D8A	2A	A	FCB	\$2A * *
	01093A	1D8B	00	A	FCB	0,0,0,0
		A 1D8C	00	A		
		A 1D8D	00	A		
		A 1D8E	00	A		
	01094A	1D8F	55	A	FCB	\$55 * U
	01095A	1D90	56	A	FCB	\$56 * V
	01096A	1D91	00	A	FCB	0
	01097A	1D92	58	A	FCB	\$58 * X
	01098A	1D93	00	A	FCB	0,0,0
		A 1D94	00	A		
		A 1D95	00	A		
	01099A	1D96	2D	A	FCB	\$20 * -
	01100A	1D97	00	A	FCB	0,0,0,0,0,0,0
		A 1D98	00	A		
		A 1D99	00	A		
		A 1D9A	00	A		
		A 1D9B	00	A		
		A 1D9C	00	A		
		A 1D9D	00	A		
	01101					* TTL FULL ASCII TABLE
	01102					*
	01103					* *****
	01104					*
	01105					* FULL ASCII CONVERSION TABLE
	01106					*
	01107					*
	01108					* *****
	01109					*
	01110A	1D9E	01	A	FULASC FCB	\$01 * SA= SOH
	01111A	1D9F	02	A	FCB	\$02 * SB= STX
	01112A	1DA0	03	A	FCB	\$03 * SC= ETX
	01113A	1DA1	04	A	FCB	\$04 * SD= EOT
	01114A	1DA2	05	A	FCB	\$05 * SE= ENQ
	01115A	1DA3	06	A	FCB	\$06 * SF= ACK
	01116A	1DA4	07	A	FCB	\$07 * SG= BEL
	01117A	1DA5	08	A	FCB	\$08 * SH= SS
	01118A	1DA6	09	A	FCB	\$09 * SI= HT
	01119A	1DA7	0A	A	FCB	\$0A * SJ= LF
	01120A	1DA8	0B	A	FCB	\$0B * SK= VT
	01121A	1DA9	0C	A	FCB	\$0C * SL= FF
	01122A	1DAA	0D	A	FCB	\$0D * SM= CR
	01123A	1DAB	0E	A	FCB	\$0E * SN= SO

ERR	SEQ	LOC	OBJECT	PROGRAM	BARCOD	FULL ASCII TABLE
	01124A	10AC	0F	A	FCB	\$0F * \$0= SI
	01125A	10AD	10	A	FCB	\$10 * \$P= DLE
	01126A	10AE	11	A	FCB	\$11 * \$Q= DC1
	01127A	10AF	12	A	FCB	\$12 * \$R= DC2
	01128A	10B0	13	A	FCB	\$13 * \$S= DC3
	01129A	10B1	14	A	FCB	\$14 * \$T= DC4
	01130A	10B2	15	A	FCB	\$15 * \$U= NAK
	01131A	10B3	16	A	FCB	\$16 * \$V= SYN
	01132A	10B4	17	A	FCB	\$17 * \$W= ETB
	01133A	10B5	18	A	FCB	\$18 * \$X= CAN
	01134A	10B6	19	A	FCB	\$19 * \$Y= EM
	01135A	10B7	1A	A	FCB	\$1A * \$Z= SUB
	01136					
	01137A	10B8	21	A	FCB	\$21 * /A= !
	01138A	10B9	22	A	FCB	\$22 * /B= "
	01139A	10BA	23	A	FCB	\$23 * /C= #
	01140A	10BB	24	A	FCB	\$24 * /D= \$
	01141A	10BC	25	A	FCB	\$25 * /E= %
	01142A	10BD	26	A	FCB	\$26 * /F= &
	01143A	10BE	27	A	FCB	\$27 * /G= '
	01144A	10BF	28	A	FCB	\$28 * /H= (
	01145A	10C0	29	A	FCB	\$29 * /I= )
	01146A	10C1	2A	A	FCB	\$2A * /J= *
	01147A	10C2	2B	A	FCB	\$2B * /K= +
	01148A	10C3	2C	A	FCB	\$2C * /L= ,
	01149A	10C4	FF	A	FCB	\$FF * /M= - ERROR
	01150A	10C5	FF	A	FCB	\$FF * /N= . ERROR
	01151A	10C6	2F	A	FCB	\$2F * /O= /
	01152A	10C7	30	A	FCB	\$30 * /P= 0
	01153A	10C8	31	A	FCB	\$31 * /Q= 1
	01154A	10C9	32	A	FCB	\$32 * /R= 2
	01155A	10CA	33	A	FCB	\$33 * /S= 3
	01156A	10CB	34	A	FCB	\$34 * /T= 4
	01157A	10CC	35	A	FCB	\$35 * /U= 5
	01158A	10CD	36	A	FCB	\$36 * /V= 6
	01159A	10CE	37	A	FCB	\$37 * /W= 7
	01160A	10CF	38	A	FCB	\$38 * /X= 8
	01161A	10D0	39	A	FCB	\$39 * /Y= 9
	01162A	10D1	3A	A	FCB	\$3A * /Z= :
	01163					
	01164A	10D2	61	A	FCB	\$61 * +A= SMALL A
	01165A	10D3	62	A	FCB	\$62 * +B= SMALL B
	01166A	10D4	63	A	FCB	\$63 * +C= SMALL C
	01167A	10D5	64	A	FCB	\$64 * +D= SMALL D
	01168A	10D6	65	A	FCB	\$65 * +E= SMALL E
	01169A	10D7	66	A	FCB	\$66 * +F= SMALL F
	01170A	10D8	67	A	FCB	\$67 * +G= SMALL G
	01171A	10D9	68	A	FCB	\$68 * +H= SMALL H
	01172A	10DA	69	A	FCB	\$69 * +I= SMALL I
	01173A	10DB	6A	A	FCB	\$6A * +J= SMALL J
	01174A	10DC	6B	A	FCB	\$6B * +K= SMALL K
	01175A	10DD	6C	A	FCB	\$6C * +L= SMALL L
	01176A	10DE	6D	A	FCB	\$6D * +M= SMALL M
	01177A	10DF	6E	A	FCB	\$6E * +N= SMALL N
	01178A	10E0	6F	A	FCB	\$6F * +O= SMALL O

ERR	SEQ	LOC	OBJECT	PROGRAM	BARCOD	FULL ASCII TABLE
	01179A	1DE1	70	A	FCB	\$70 * +P= SMALL P
	01180A	1DE2	71	A	FCB	\$71 * +Q= SMALL Q
	01181A	1DE3	72	A	FCB	\$72 * +R= SMALL R
	01182A	1DE4	73	A	FCB	\$73 * +S= SMALL S
	01183A	1DE5	74	A	FCB	\$74 * +T= SMALL T
	01184A	1DE6	75	A	FCB	\$75 * +U= SMALL U
	01185A	1DE7	76	A	FCB	\$76 * +V= SMALL V
	01186A	1DE8	77	A	FCB	\$77 * +W= SMALL W
	01187A	1DE9	78	A	FCB	\$78 * +X= SMALL X
	01188A	1DEA	79	A	FCB	\$79 * +Y= SMALL Y
	01189A	1DEB	7A	A	FCB	\$7A * +Z= SMALL Z
	01190			*		
	01191A	1DEC	1B	A	FCB	\$1B * %A= ESC
	01192A	1DED	1C	A	FCB	\$1C * %B= FS
	01193A	1DEE	1D	A	FCB	\$1D * %C= GS
	01194A	1DEF	1E	A	FCB	\$1E * %D= RS
	01195A	1DF0	1F	A	FCB	\$1F * %E= US
	01196A	1DF1	3B	A	FCB	\$3B * %F= ;
	01197A	1DF2	3C	A	FCB	\$3C * %G= <
	01198A	1DF3	3D	A	FCB	\$3D * %H= =
	01199A	1DF4	3E	A	FCB	\$3E * %I= >
	01200A	1DF5	3F	A	FCB	\$3F * %J= ?
	01201A	1DF6	5B	A	FCB	\$5B * %K= LEFT SQUARE BRACKET
	01202A	1DF7	5C	A	FCB	\$5C * %L= REVERSE /
	01203A	1DF8	5D	A	FCB	\$5D * %M= RIGHT SQUARE BRACKET
	01204A	1DF9	5E	A	FCB	\$5E * %N= 0
	01205A	1DFA	5F	A	FCB	\$5F * %O= HAT
	01206A	1DFB	7B	A	FCB	\$7B * %P= LEFT KAGI KAKKO
	01207A	1DFC	7C	A	FCB	\$7C * %Q= VERTICAL DASHU
	01208A	1DFD	7D	A	FCB	\$7D * %R= RIGHT KAGI KAKKO
	01209A	1DFE	7E	A	FCB	\$7E * %S= WAVE
	01210A	1DFE	7F	A	FCB	\$7F * %T= DEL
	01211A	1E00	00	A	FCB	\$00 * %U= NUL
	01212A	1E01	40	A	FCB	\$40 * %V= @
	01213A	1E02	60	A	FCB	\$60 * %W= APOSTROPHY
	01214A	1E03	7F	A	FCB	\$7F * %X= DEL
	01215A	1E04	7F	A	FCB	\$7F * %Y= DEL
	01216A	1E05	7F	A	FCB	\$7F * %Z= DEL
	01217			*		
	01218		0000	A	END	
*****	TOTAL ERRORS		0			

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